11th Annual Biotherapeutics Analytical Summit Empowering Innovation with the **Right Tools & Techniques NEW DATES: SEPTEMBER 28-OCTOBER 2, 2020** 2020 EVENT AT-A-GLANCE ALEXANDRIA, VA | WESTIN ALEXANDRIA HOTEL September 28-29 (Mon-Tue) September 29-30 (Tue-Wed) October 1-2 (Thu-Fri) **C1: Early Analytical** C4: Advances in **Development of Biotherapeutics** C3: Characterizing Characterization, Conferences **Novel Modalities Comparability &** Similarity **C2: Impurities & Degradants** Trainir **TS1: Practical Strategies for Analytical** TS2: Regulatory Requirements across Method Lifecycle Management for the Product Development Lifecycle **Biological Products** By Cambridge Healthtech Institute Monday, Sept. 28 (6:00-9:00 pm - Dinner)* Thursday, Oct. 1 (6:00-9:00 pm - Dinner)* SC1: Particles in Biotherapeutics: **Characterization & Impact** Short **Courses** SC4: Gene Therapy Products: SC2: Advanced Analytical Technologies Phase-Appropriate Analytical for Developability and Early **Development Strategies** Formulation Assessments * Separate registration required

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